



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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C45-19C
Job Sheet 194251



Part No: C45-19C

Job Qty: 1 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Created By: Eric Larocque

Due Date: 5/10/19

Type: SOLD

Description:

Note: C45-19C REV.5 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
100	Large Fab - Welded Assy-1	1 pcs	5/10/19		0.00	10.00	Large Fab - 1		LC 33
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 9	1 pcs	5/10/19		0.00	0.00	QC 9 - 10		MAY 3 1 2019
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	1 pcs	5/10/19		0.00	0.00	QC 5 - 10		DAS 24 9-89 MAY 3 1 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

ART

EROSPACE

Order No: S185501



45-19C

194251

No/Batch: S185501

5

5

5

ons:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 05/30/19



Container No: S185501



Part: C45 - 19C

Job No: 194251

Serial No/Batch: S185501

Revision: 5

Inspector:

Exp Date:

Instructions:

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Date: 05/30/19

				QC 5 - 30	
				QC 5 - 40	
130	Powdercoat - 6 Fire Red - B4B	1 pcs	5/10/19	0.00 0.50	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
140	QC 3	1 pcs	5/10/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
150	Packaging 3-2 - Stock - B4B	1 pcs	5/10/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B

BL 19-6-4.

START: OUT: 300 FINISH

JUN 5 2019

JUN 5 2019

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	21 JUN 05 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - (Fabricate per Drwg)1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE
 Descriptions: WELDING JIG C45. 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***
110 - QC9- Inspect visual per QSI004- Fusion Welds)
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Fire Red(Ref:4.3.5.10) per QSI005 4.3)START TIME: 11:00 OVEN TEMPERATURE: 300° FINISH TIME: 11:30 11:20:03
140 - (QC3- Inspect Part Finish)
150 - Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>S178747</u>
C45-18-5-PO	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>S120955</u>
C45-18-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>S163907</u>
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	11.9300 ft (11.93 ea)	100-Large Fab - Welded Assy-1	<u>S179662</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C45-18-1	2	10	0
	C45-18-5	2	44	0
	C45-18-6	1	13	0
	MT-A513-T-1.000W0.120	12	95	0

Part Specifications	
Specifications could not be found.	

Plex 4/29/19 11:54 AM dart.larocque.eric

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